

Date: Tuesday, 4/18/2006 9:58:47 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	ABRASION STRIP
Job Number	26650		Part Number	D2856600
Estimate Number	10069		Drawing Number	D2856 REV A
P.O. Number	N/A		Project Number	N/A
This Issue	4/18/2006	S.O. No. N/A	Drawing Revision	A
Prsht Rev.	NC		Material	N/A
First Issue	N/A	Type PURCHASED PARTS	Due Date	5/10/2006
Previous Run	25656		Qty:	216
Written By	See comment below.			
Checked & Approved By	KJ/RF 06.04.18			
Comment	Est. B 02-08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING	
	Issue P/O: 1034	
	Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll	
	Specify for Clear Tape	
2.0	3M8681 6	Abrasion Strip 6"
	Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)	
	ABRASION STRIP	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Receive & Inspect For Transit Damage	
	Ensure material certification is attached	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	
	Ensure Material certification comply to Dwg D 2856	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Identify and Stock	
	Location: ST/64	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/05/09  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: ABRASION STRIP
Job Number: 26650		Part Number: D2856600
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	DC	DOCUMENT CONTROL 
Comment: DOCUMENT CONTROL Inspection Level 21		 <i>216 OD Oct 15/08</i>
Job Completion		 <i>u 060508</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

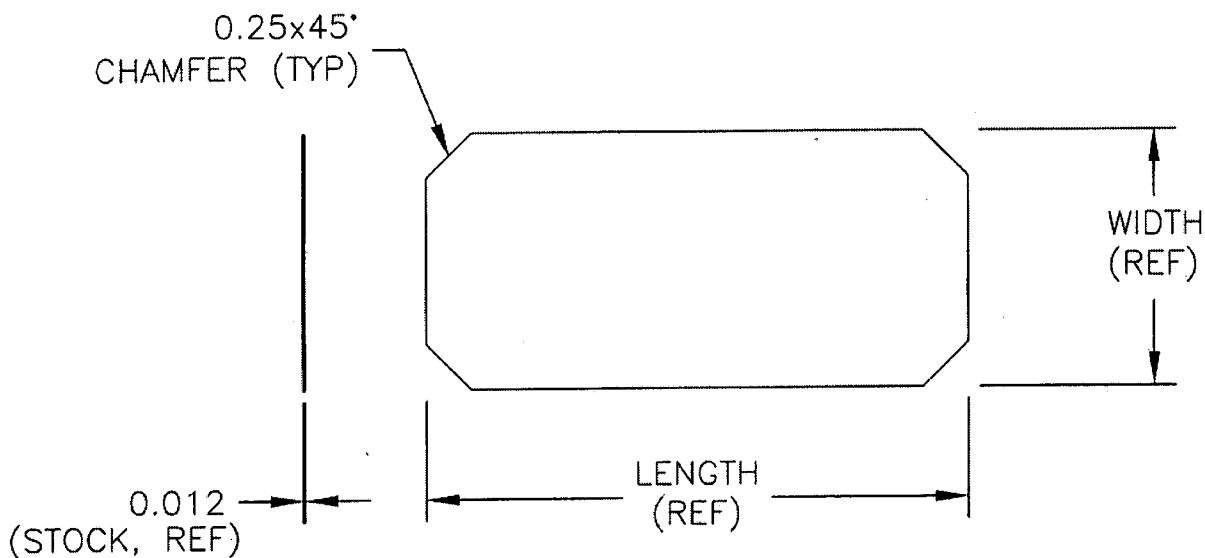
**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2856
DATE		REV. A SHEET 1 OF 1
00.11.17		TITLE ABRASION STRIP
A	00.11.17	SCALE NTS
		NEW ISSUE

**RELEASED**  
00.11.24

## SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE  
3M, P/N 8681 (OR 8681HS)

THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH  
LENGTH

EG: 1.75" x 2.50" ABRASION STRIP = D2856-175-250

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26650

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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3M Canada Company / Compagnie 3M Canada  
CERTIFICATE OF CONFORMANCE  
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES  
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O. : 31865

CUSTOMER ITEM: 8681HS-6

ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE SKIP SLIT CLEAR

DIMENSION/SIZE/TYPE: 6 IN X 36 YD

SHIPPED QUANTITY : 2 UNIT: ROLL

ORDER #: J14836-001

ITEM ID: 70006148178

SHIP DATE : 05/04/2006

LOT NUMBER  
6044MANUFACTURING DATE  
FEBRUARY 13, 2006EXPIRY DATE  
FEBRUARY 13, 2008

SHIPPED TO: DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ONT.  
ATT: MAIN FINISHED GOODS LOCATION

NOTE: THIS LOT NUMBER MEETS 50% SHELF LIFE AT THE TIME OF THIS SHIPMENT.

96/05/05  
3M Canada Company / Compagnie 3M Canada  
P.O. Box 5757, LONDON, ONT N6A 4T1  
DATE : 05/04/2006

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